

REGIONE ABRUZZO

PROVINCIA DE L'AQUILA

COMUNE DI SULMONA

Impianto fotovoltaico ad inseguitori monoassiali per la produzione di energia elettrica, con sistema di accumulo (energy storage system), sito nel Comune di Sulmona (AQ) in Località Acetone, avente potenza nominale di 3.934,72 kWp e potenza richiesta in immissione di 2.990,00 kW alla tensione rete 20 kV, comprensivo delle opere di rete per la connessione ricadenti nello stesso Comune di Sulmona (AQ).

PROGETTO DEFINITIVO DELL'IMPIANTO DI PRODUZIONE COMPRESIVO DELLE OPERE DI RETE PER LA CONNESSIONE

ELABORATO

SCHEDE TECNICHE COMPONENTI IMPIANTO

DATA: GIUGNO 2021

SCALA :-

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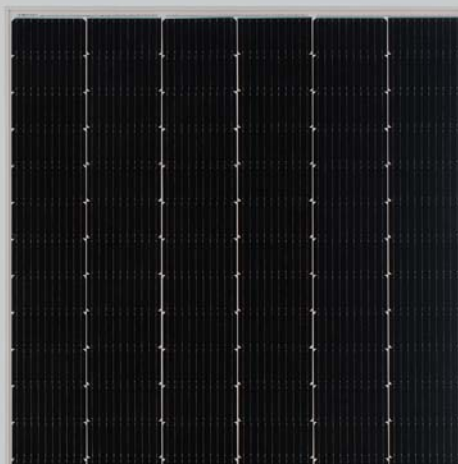
revisione	descrizione	DOC 30
A		
B		
C		

TR 78M 565-585 Watt Mono-facial

Tiling Ribbon (TR) Technology

Positive power tolerance of 0~+3%

TIGER Pro



KEY FEATURES



TR technology + Half Cell

TR technology with Half cell aims to eliminate the cell gap to increase module efficiency (mono-facial up to 21.40%)



MBB instead of 5BB

MBB technology decreases the distance between bus bars and finger grid line which is benefit to power increase.



Higher lifetime Power Yield

2% first year degradation,
0.55% linear degradation



Best Warranty

12 year product warranty,
25 year linear power warranty



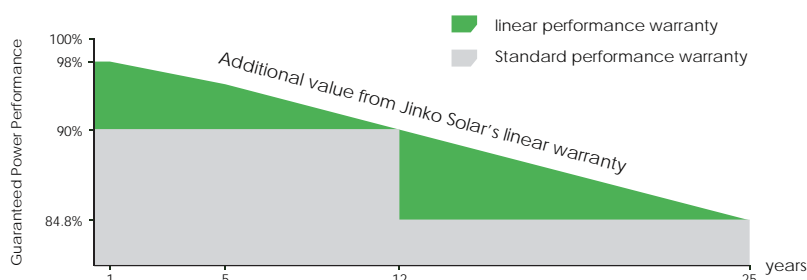
Strengthened Mechanical Support

5400 Pa snow load, 2400 Pa wind load



LINEAR PERFORMANCE WARRANTY

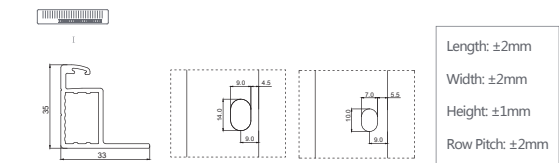
12 Year Product Warranty • 25 Year Linear Power Warranty
0.55% Annual Degradation Over 25 years



ISO9001:2015, ISO14001:2015, ISO45001:2018
certified factory

IEC61215, IEC61730 certified product

Engineering Drawings

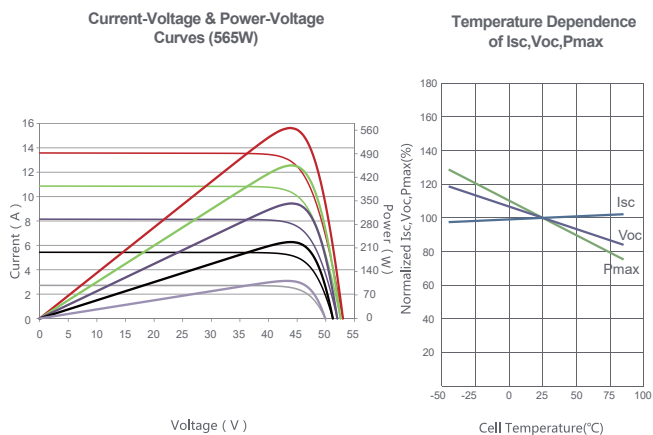


Packaging Configuration

(Two pallets = One stack)

31pcs/pallets, 62pcs/stack, 496pcs/ 40'HQ Container

Electrical Performance & Temperature Dependence



Mechanical Characteristics

Cell Type	P type Mono-crystalline
No.of cells	156 (2×78)
Dimensions	2411×1134×35mm (94.92×44.65×1.38 inch)
Weight	31.1 kg (68.6 lbs)
Front Glass	3.2mm,Anti-Reflection Coating, High Transmission, Low Iron, Tempered Glass
Frame	Anodized Aluminium Alloy
Junction Box	IP68 Rated
Output Cables	TUV 1×4.0mm ² (+): 290mm, (-): 145 mm or Customized Length

SPECIFICATIONS

[illegible]

*STC:  Irradiance 1000W/m²  Cell Temperature 25°C  AM=1.5

 AM=1.5

NOCT:  Irradiance 800W/m²  Ambient Temperature 20°C  AM=1.5  Wind Speed 1m/s

AM=1.5 Wind Speed 1m/s

 Wind Speed 1m/s

SUNNY CENTRAL

2200 / 2475 / 2500-EV / 2750-EV / 3000-EV



SC-2200-10 / SC-2475-10 / SC-2500-EV-10 / SC-2750-EV-10 / SC-3000-EV-10



Optional now with
DC Coupled Storage Systems
for 1500V devices

Full power up to 35 °C

Efficient

- Up to 4 inverters can be transported in one standard shipping container
- Overdimensioning up to 225% is possible
- Full power at ambient temperatures of up to 35 °C

Robust

- Intelligent air cooling system OptiCool for efficient cooling
- Suitable for outdoor use in all climatic ambient conditions worldwide

Flexible

- Conforms to all known grid requirements worldwide
- Q on demand
- Available as a single device or turnkey solution, including medium-voltage block

Easy to Use

- Improved DC connection area
- Connection area for customer equipment
- Integrated voltage support for internal and external loads

SUNNY CENTRAL 2200 / 2475 / 2500-EV / 2750-EV / 3000-EV

The new Sunny Central: more power per cubic meter

With an output of up to 3000 kVA and system voltages of 1100 V DC or 1500 V DC, the SMA central inverter allows for more efficient system design and a reduction in specific costs for PV power plants. A separate voltage supply and additional space are available for the installation of customer equipment. True 1500 V technology and the intelligent cooling system OptiCool ensure smooth operation even in extreme ambient temperature as well as a long service life of 25 years.

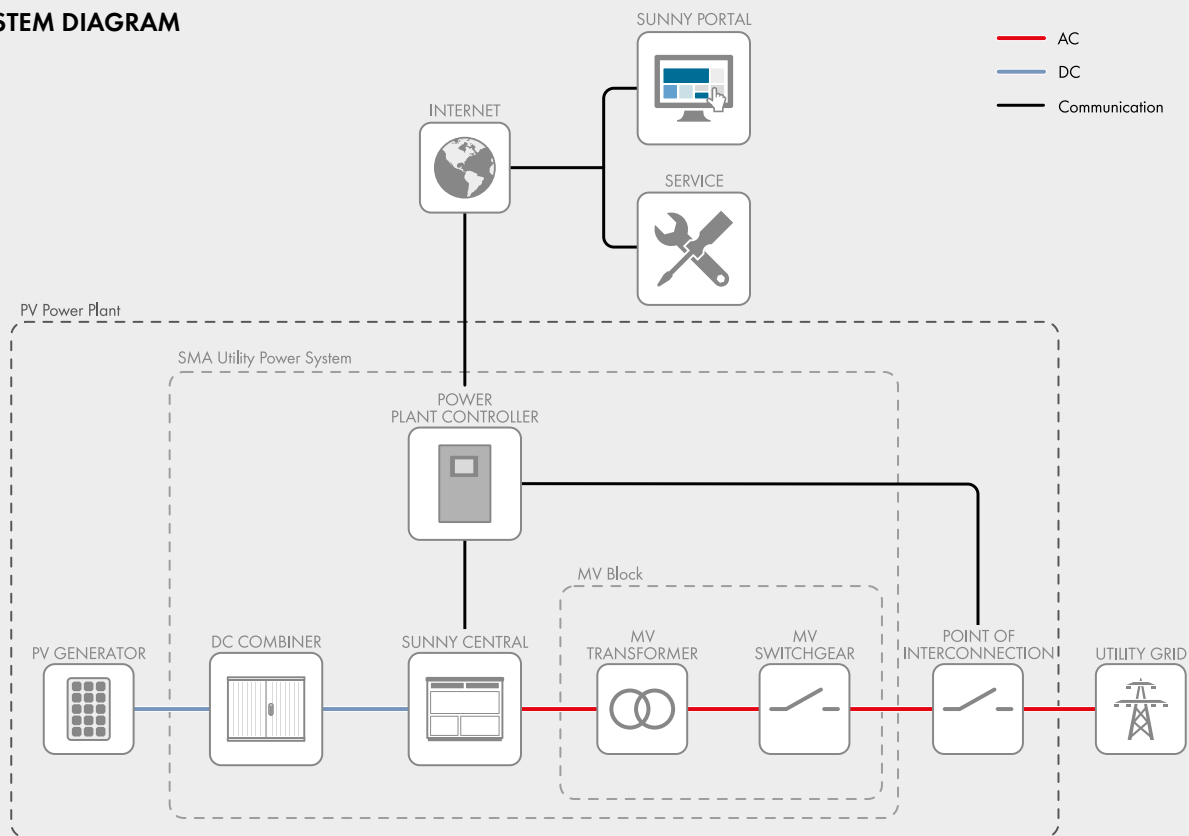
SUNNY CENTRAL 1000 V

Technical Data	Sunny Central 2200	Sunny Central 2475
Input (DC)		
MPP voltage range V _{DC} (at 25 °C / at 35 °C / at 50 °C)	570 to 950 V / 800 V / 800 V	638 V to 950 V / 800 V / 800 V
Min. input voltage V _{DC, min} / Start voltage V _{DC, Start}	545 V / 645 V	614 V / 714 V
Max. input voltage V _{DC, max}	1100 V	1100 V
Max. input current I _{DC, max} (at 35 °C / at 50 °C)	3960 A / 3600 A	3960 A / 3600 A
Max. short-circuit current I _{DC, sc}	6400 A	6400 A
Number of DC inputs	24 double pole fused (32 single pole fused)	
Max. number of DC cables per DC input (for each polarity)	2 x 800 kcmil, 2 x 400 mm²	
Integrated zone monitoring	○	
Available DC fuse sizes (per input)	200 A, 250 A, 315 A, 350 A, 400 A, 450 A, 500 A	
Output (AC)		
Nominal AC power at cos φ = 1 (at 35 °C / at 50 °C)	2200 kVA / 2000 kVA	2475 kVA / 2250 kVA
Nominal AC power at cos φ = 0.8 (at 35 °C / at 50 °C)	1760 kW / 1600 kW	1980 kW / 1800 kW
Nominal AC current I _{AC, nom} = Max. output current I _{AC, max}	3300 A	3300 A
Max. total harmonic distortion	< 3% at nominal power	< 3% at nominal power
Nominal AC voltage / nominal AC voltage range ^{1) 8)}	385 V / 308 V to 462 V	434 V / 347 V to 521 V
AC power frequency / range	50 Hz / 47 Hz to 53 Hz 60 Hz / 57 Hz to 63 Hz > 2	
Min. short-circuit ratio at the AC terminals ⁹⁾	● 1 / 0.8 overexcited to 0.8 underexcited ○ 1 / 0.0 overexcited to 0.0 underexcited	
Power factor at rated power / displacement power factor adjustable ^{8) 10)}		
Efficiency		
Max. efficiency ²⁾ / European efficiency ²⁾ / CEC efficiency ³⁾	98.6% / 98.4% / 98.0%	98.6% / 98.4% / 98.0%
Protective Devices		
Input-side disconnection point	DC load break switch	
Output-side disconnection point	AC circuit breaker	
DC overvoltage protection	Surge arrester, type I	
AC overvoltage protection (optional)	Surge arrester, class I	
Lightning protection (according to IEC 62305-1)	Lightning Protection Level III	
Ground-fault monitoring / remote ground-fault monitoring	○ / ○	
Insulation monitoring	○	
Degree of protection: electronics / air duct / connection area (as per IEC 60529)	IP65 / IP34 / IP34	
General Data		
Dimensions (W / H / D)	2780 / 2318 / 1588 mm (109.4 / 91.3 / 62.5 inch)	
Weight	< 3400 kg / < 7496 lb	
Self-consumption (max. ⁴⁾ / partial load ⁵⁾ / average ⁶⁾	< 8100 W / < 1800 W / < 2000 W	
Self-consumption (standby)	< 300 W	
Internal auxiliary power supply	Integrated 8.4 kVA transformer	
Operating temperature range ⁸⁾	-25 °C to 60 °C / -13 °F to 140 °F	
Noise emission ⁷⁾	64.7 dB(A)	
Temperature range (standby)	-40 °C to 60 °C / -40 °F to 140 °F	
Temperature range (storage)	-40 °C to 70 °C / -40 °F to 158 °F	
Max. permissible value for relative humidity (condensing / non-condensing)	95% to 100% (2 month/year) / 0% to 95%	
Maximum operating altitude above MSL ⁹⁾ 1000 m / 2000 m ¹¹⁾ / 3000 m ¹¹⁾ / 4000 m ¹¹⁾	● / ○ / ○ / ○	
Fresh air consumption	6500 m³/h	
Features		
DC connection	Terminal lug on each input (without fuse)	
AC connection	With busbar system (three busbars, one per line conductor)	
Communication	Ethernet, Modbus Master, Modbus Slave	
Communication with SMA string monitor (transmission medium)	Modbus TCP / Ethernet (FO MM, Cat-5)	
Enclosure / roof color	RAL 9016 / RAL 7004	
Supply transformer for external loads	○ (2.5 kVA)	
Standards and directives complied with	CE, IEC / EN 62109-1, IEC / EN 62109-2, BDEW-MSRL, IEEE1547, UL 840 Cat. IV, Arrêté du 23/04/08	
EMC standards	IEC / EN 61000-6-2, FCC Part 15 Class A, Cispri 11, DIN EN55011:2017	
Quality standards and directives complied with	VDI/VDE 2862 page 2, DIN EN ISO 9001	
● Standard features ○ Optional		
Type designation	SC-2200-10	SC-2475-10

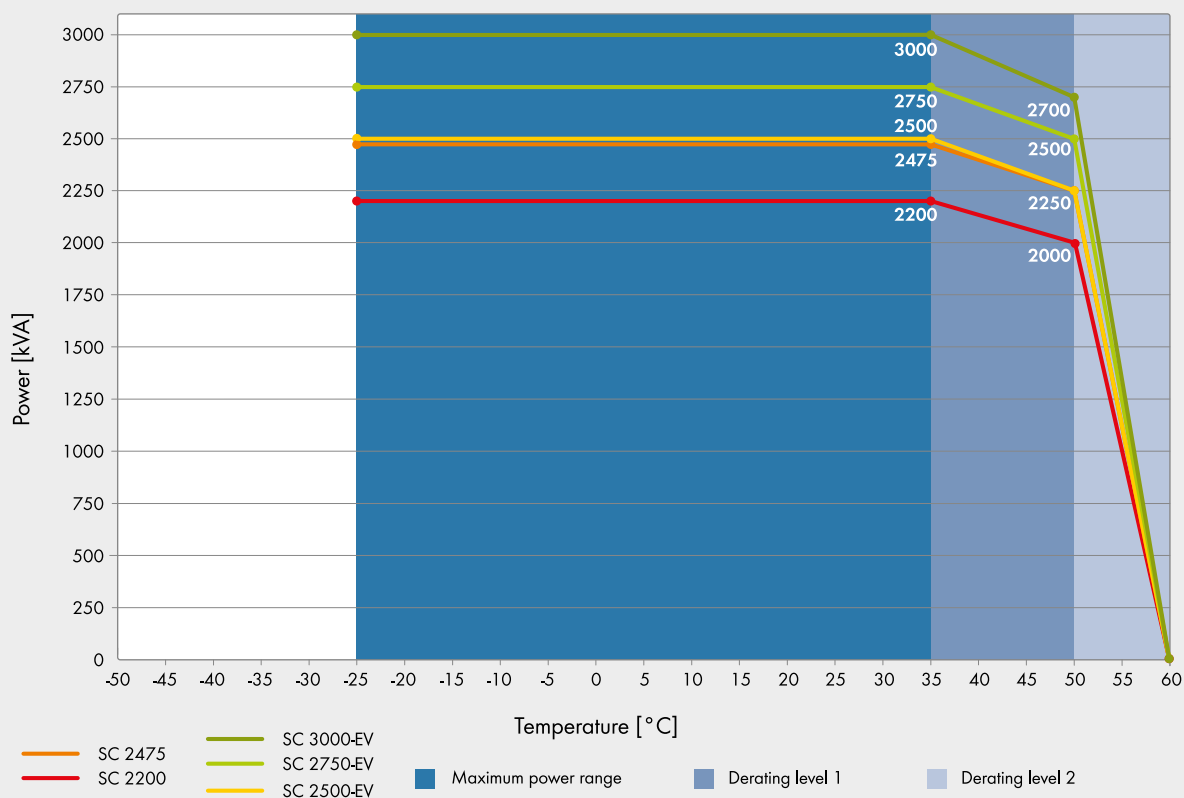
- 1) At nominal AC voltage, nominal AC power decreases in the same proportion
2) Efficiency measured without internal power supply
3) Efficiency measured with internal power supply
4) Self-consumption at rated operation
5) Self-consumption at < 75% Pn at 25 °C
6) Self-consumption averaged out from 5% to 100% Pn at 25 °C

- 7) Sound pressure level at a distance of 10 m
8) Values apply only to inverters. Permissible values for SMA MV solutions from SMA can be found in the corresponding data sheets.
9) A short-circuit ratio of < 2 requires a special approval from SMA
10) Depending on the DC voltage
11) Earlier temperature-dependent de-rating and reduction of DC open-circuit voltage

SYSTEM DIAGRAM



TEMPERATURE BEHAVIOR (at $\cos \varphi = 1$ and installation altitudes of up to 1,000 m*)



*) For the temperature behavior for installations at above 1,000 m see the Technical Information document.

Reservoir Storage Unit

Modular, Scalable Solutions For Utility Scale Applications

RSU-4000 Series

Overview	RSU-4000/20	RSU-4000/16	RSU-4000/12
	RSU-4000/20	RSU-4000/16	RSU-4000/12
Overview			
Nameplate Energy Capacity (KWh.dc, usable)	4184	3347.2	2510.4
Individual Battery Blades - Factory Installed	20 of 20	16 of 20	12 of 20
Maximum Power - Factory Installed (KW.dc)	1200	960	720
Maximum DC Current - Factory Installed (A)	1600	1280	960
Available Augmentation Capacity (% BOL)	0%	25%	67%
Available Augmentation Capacity (kWh.dc)	N/A	836.8	1673.6
Key Features			
Batery Management System	GE Blade Protection Unit (BPU)		
Compatible Inverters	GE RIU-2750MV		
Remote Management	Reservoir Suite		
Solar DC Coupling	Yes (DC:AC Ratio <2.8)		
Integrated PV Combiner	Yes		
Integrated Lockable Disconnect	Module & Rack Level		
Augmentation Options for Lifecycle Management	Yes		
DC Bus Control	DC-IQ Intelligent Bus		
Battery LifeCycle Management	Digital Twin Life Optimization - Optional		
Unit Validation	Factory Built & Tested		
Design life (years)	25		
Battery Information			
Battery Chemistry	Lithium-Ion, NCM		
Battery Module Design	Energy		
Continuous C-Rate	<C/3		
Pulse C-Rate	<C/3		
Voltage Class	1500V		
Nominal DC Voltage (V)	1300		
Minimum DC Voltage (V)	770		
Mechanical Information			
Package Format	20' ISO w/Exterior Acces		
Dimensions (mm) (L X W X H)	6058 x 2438 x 2890 mm		
Weight (kg)	37k	31k	25k
Fully Integrated HVAC	Dual Self-Contained 3 Ton Units (High Efficiency 10. EER)		
- Hot Climate Upgrade	+33% Cooling Capacity		
- Cold Climate Upgrade	+ Electric Heating Package		
Fire Suppression - Aerosol	Optional		
Installation	Pad/Pier		
Cable Entry	Bottom		
Weatherization	NEMA 3R, IP54		
Design Conditions			
Min Operating Temperature (C)	-40°C		
Max operating Temperature (C)	50°C (55°C w/ hot climate upgrade)		
Maximum Altitude (m)	2000		
Maximum Relative Humidity (%)	95%, non-condensing		
Seismic Zone	UBC Zone-4		
Audible Noise	<60 dB at 3M		
Certifications & Compliance			
Certifications	UN38.3, UL 1973, UL 508C, CE		
Compliance	UL1642, UNDOT 38.3, IEC 62477-1, NFPA 70E, IEC 50110, ASTM4169, IEEE 605, IEEE C37.32		

GE reserves the right to make changes to specifications of products described at any time without notice and without obligation to notify any person of such changes.



Technical specifications

Tracker version: ST

Summary

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1. Overview

With iTracker™, the intelligent solar tracker, Soltigua bring to the PV market their many years of sun tracking experience in the highly demanding concentrating solar thermal industry.

iTracker™ has many innovative features:

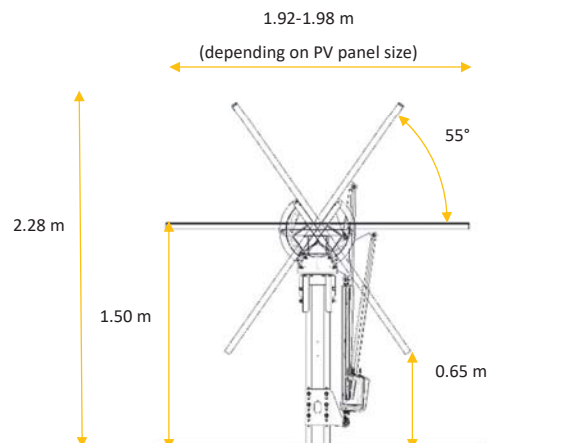
- **Single-row tracking:** no mechanical components in the corridors between tables;
- **Long tracker structure:** up to 100 pv panels per tracker (e.g. 5 strings of 20 modules, 5 strings of 18 modules, etc.) to optimize drive costs;
- **User friendly size:** 1-module-portrait/2-module-landscape configuration to simplify installation and O&M vs. larger tables such as 2-module in portrait;
- **Maintenance free components:** minimized O&M costs;
- **Balanced design:** improved mechanical accuracy and reduced stress on the drive.

2. Tracking features

iTracker is a horizontal single axis, single row tracker.

It can accommodate 1 PV module in portrait or 2 modules in landscape configuration.

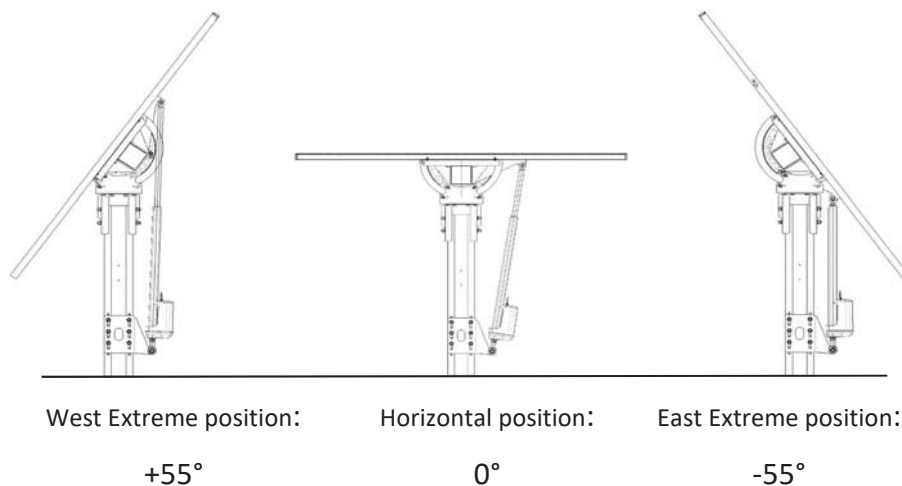
The following drawing shows iTracker's dimensions.



iTracker's main dimensions

In single row tracking each tracker moves independently from the others, guided by its own drive system.

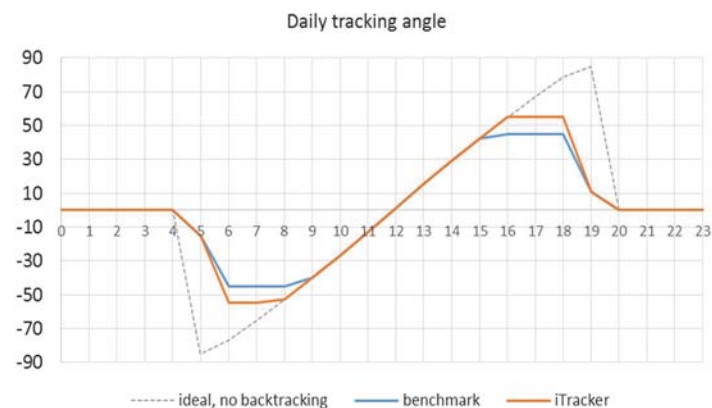
The following drawings show the extreme positions and the position assumed at solar noon.



iTracker rotation range

iTracker's **extended rotation range** is 110° (-55°; +55°) and it allows for higher energy yields than industry benchmark of (-45°; +45°).

As shown in the following graph, the broader rotation allows iTracker to follow the ideal tracking pattern for a longer period of time.



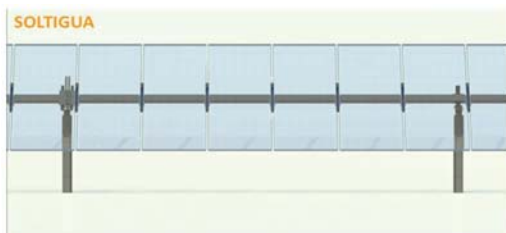
iTracker tracking angle compared to a benchmark solution

When Ground Cover Ratio is lower than 0.5, iTracker's broader rotation translates into an increase in annual yield which can be up to 1%.

Thanks to the **"continuous beam" concept** and a virtual rotation axis, iTrackerTM maximizes the power density on the available ground area, increasing the installable peak capacity by up to 14% compared to other trackers. The continuous beam concept generates the following benefits:

- Land savings;
- Capex reduction;
- Higher peak power in limited size plots;

- No shadows from the structure.



Soltigua's continuous beam (left), compared to a benchmark solution which interrupts the structure every 6 modules

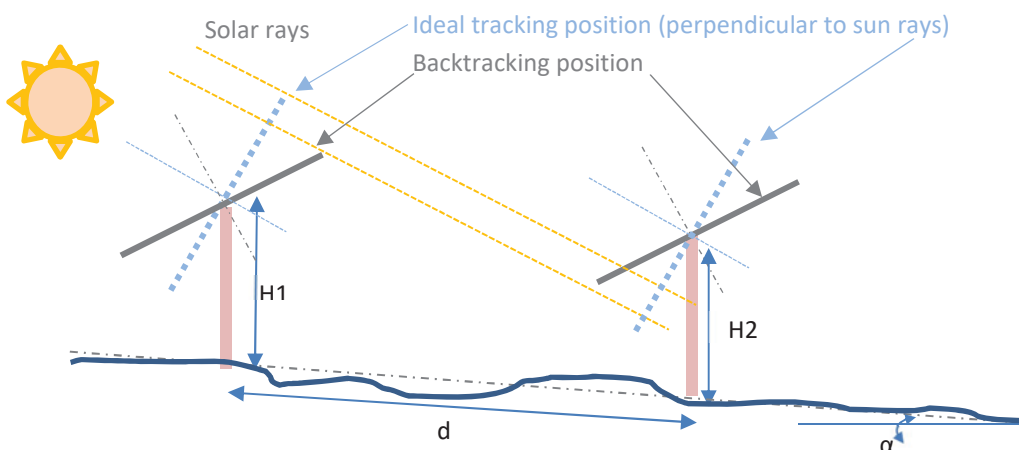
Soltigua's **bearing solution**, with a center-of-mass virtual rotation axis, has the following advantages:

- The structure is balanced, avoiding large tracking errors at the ends of long trackers and also reduces internal mechanical stress in the structure;
- The connection with the piles is stiff, greatly reducing trampoline associated vibrations;
- Torsional vibrations are reduced, avoiding need for dampers and reducing risk of galloping.

2.1 Backtracking

iTrackerTM control software includes a **backtracking algorithm** to prevent mutual shadows between adjacent rows. When sun elevation is low, the PV panels rotate off their ideal tracking position to avoid the mutual shadowing, which would reduce the electrical output of the strings. The less-than-ideal inclination reduces the solar radiation available to the PV panels, but increases the overall array output, as PV cells and strings are more evenly exposed to sun irradiance over the entire PV array.

Thanks to individual tracking, Soltigua's backtracking algorithm can optimize the tracking angles of each single tracker, which is particularly helpful in case of uneven or undulated terrains where adjacent trackers are not at the same height.



Individual backtracking concept

Based on the interaxis between trackers, sun inclination and ground slope (typically along East-West), the algorithm evaluates if the adjacent tracker generates shadows (the one on the East side in the morning; the tracker on the West in the afternoon). If this is the case, the tracking angle is reduced by the minimum amount that avoids such shadows.

3. Structural characteristics

iTracker™ **support structure** is made of construction steel, and designed according to **Eurocodes standards**. Most tracker metallic components (torque tube, piles, ...) are hot dip galvanized according to ISO 1461 (batch bath) or ISO 3575 (continuous bath) standards. Module rails can be either hot dip galvanized according to ISO 1461, or made in Magnelis, a Zinc-Aluminum-Magnesium coating, applied as well via hot dip bath, which has an even superior resistance in harsh outdoor environments.

Standard module rails are 440 mm long. Different lengths can be priced as an option.

As a standard, all iTracker™ structures are guaranteed 30 years in ISO 14713-1 atmospheric corrosion category up to C2. Different guarantee durations can be agreed as an option.

Mechanical components have been designed with FEM simulations and 3D CAD software, and extensively tested for more than 50 years equivalent service life.

Thermal expansion of the structure is included in the design.

Different tracker lengths are available, accounting for a different number of strings.

3.1 Wind resistance and safety position

iTracker™ design is also the result of **wind tunnel test studies**.

The trackers start the safety procedure when the gust wind speed is higher than 50 km/h, and resist up to 55 km/h during operations.

Based on wind tunnel studies, the safety position assumed in case of excessive wind is not horizontal, but at 35°, so that **wind galloping is avoided**, which otherwise could damage both the PV modules and the tracker structure.



Illustrative stow position of the various rows within the PV array

In safety position, iTracker™ can withstand a gust wind speed of 120 km/h. Higher values are available as an option for dedicated tracker versions.

Gust wind speed is the 3 sec mean. Wind speeds are defined as wind velocity at 10 m above ground level in open country terrain, as per Eurocodes definition.

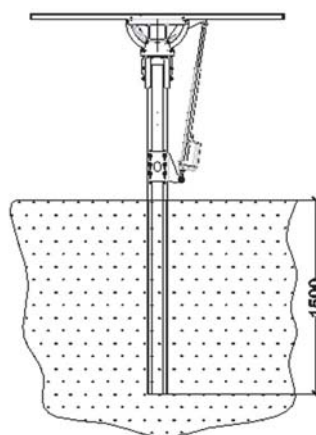


Wind tunnel test studies of PV array allow optimizing the tracker structure

During stowing procedures, trackers are managed in a sequence of 2 groups, in order to optimize the electrical architecture and power consumption. The total stowing time for the array is on average 3 minutes.

3.2 Foundations

iTracker™ can be installed on **different foundations**: concrete blocks, driven piles, screw piles. Piles are C-shaped, and in case of driven piles, they are rammed directly inside the ground. Standard pile embedment length is 1.500 mm \pm 150 mm tolerance. Different lengths are available as an option. A practical pull-test in the field is recommended to verify the actual required pile embedment.



Tracker pile rammed in the ground

4. Ease of use

4.1 Installation

Building on its experience, Soltigua developed iTracker™ to optimize **ease of installation** and minimize installation errors, also when personnel lacks previous experience with trackers and/or specific skills.

Maximum ground slope along the longitudinal axis of rotation of each tracker: 15% (i.e. 8°).

Maximum ground slope along perpendicular to the longitudinal axis of rotation: 100% (i.e. 45°).

The ground level at the basis of each intermediate pile of a given tracker should be within 150 mm from the height of the ideal line connecting the basis of the first pile and of the last pile of that tracker.

No welding nor drilling is required during erection and installation tolerances allowed by iTracker™ rank the highest in the market.

Feature	iTracker	Benchmark
Vertical tolerance (Z)	±45 mm	±20 mm
Transversal tolerance (X)	±25 mm	±20 mm
Longitudinal tolerance (Y)	±50 mm	±35 mm
Tilt	8°	2°
Twist	15°	5°

iTracker installation tolerances compared to a benchmark solution

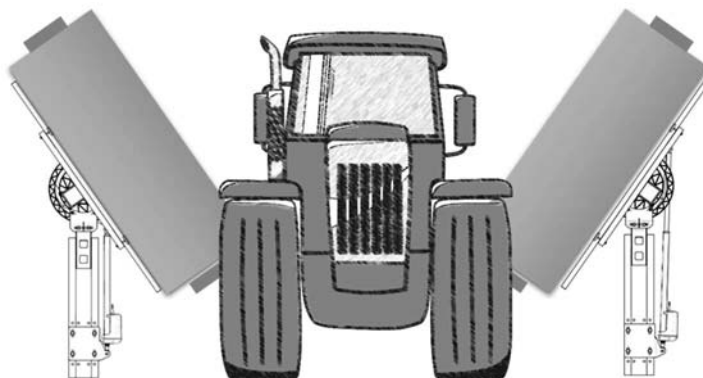
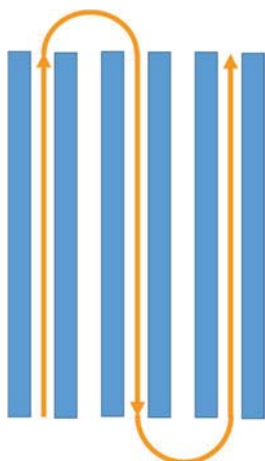
These large installation tolerances help at minimizing site repairs/modifications and ground works and at achieving:

- lower installation costs;
- no delays in project timeline;
- easier project management.

4.2 Maintenance

All components are **maintenance free**, including the linear actuator and its motor, which has an IP66 dynamic rating. The rotation bearings are made of stainless steel rollers with self-lubricating washers.

Single row tracking **simplifies cleaning and vegetation management** because there are no obstacles between rows. Adjacent trackers can be rotated to face each other in order to enable their simultaneous cleaning.



Single row trackers allow cleaning 2 tables at once

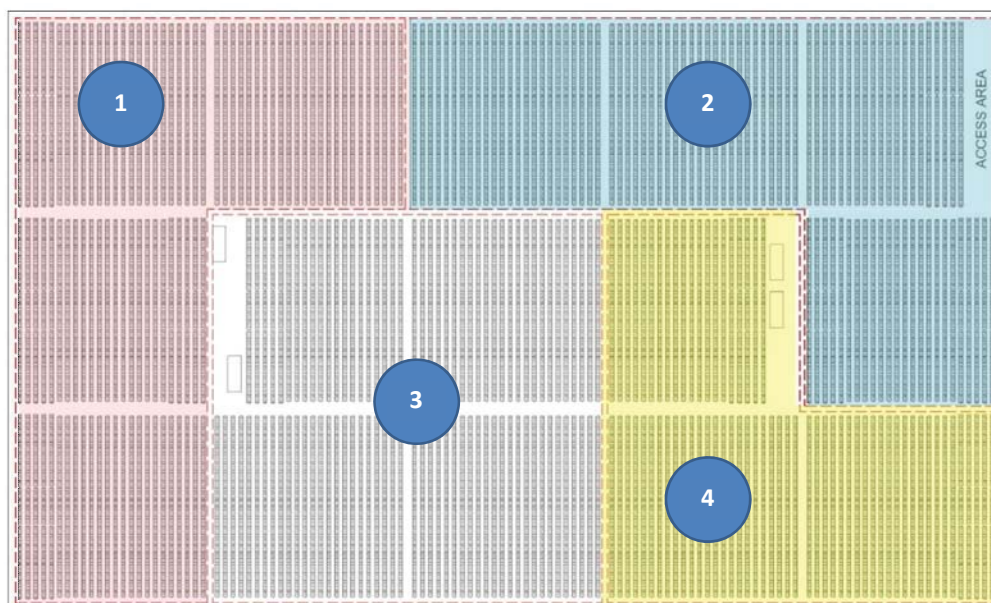
Continuous tables are already optimized for autonomous robot cleaning.

SolControl intelligent **monitoring system** enables the operators to evaluate the tracking system status at a glance, even remotely, in an intuitive manner.

If necessary, details down to single tracker level can be checked.

5. Tracking system architecture

The whole tracking system of a PV power plant is usually divided into some sub arrays, each of which coincides with the part of the plant related to a transformer station or to a centralized inverter.



Illustrative PV plant divided into sub-arrays

Each sub-array is provided with a distribution panel (DP) and a back-up UPS (available as an option), which is used to perform the safety procedure in case of lack of electricity.

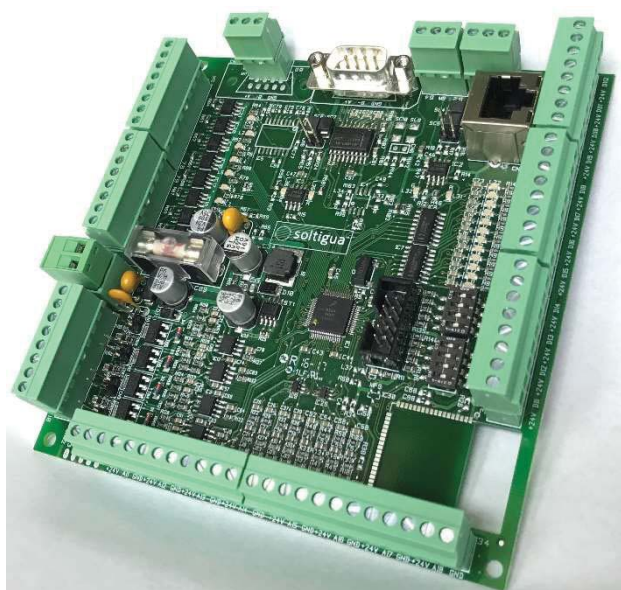
The DP distributes the power to the tracker field panels (FP) of the sub-array, each of which in turns supplies up to 4 tracker motors.

A central Tracker Control Panel (TCP) contains the industrial controller, which manages all the trackers in the PV array. The TCP communicates with the DP and with the FPs, where Soltigua's proprietary printed control boards (PCB) acquire trackers data.

The codification is the following:

CODE	DESCRIPTION
TCP	Tracking system control panel. There is one per PV power plant
xx	Sub-array. there can be several, typically one every 3-5 MWp
xx.DP	Sub- array distribution panel. There is one per sub-array
xx.FPyy	Tracker field panel; yy= 01 ... 40
xx.TRzzz	Tracker in the sub-array xx; zzz = 001 ... 160

Each PCB acquires data of up to 4 trackers, and communicates them to the central controller via Modbus RTU protocol over an RS-485 network.

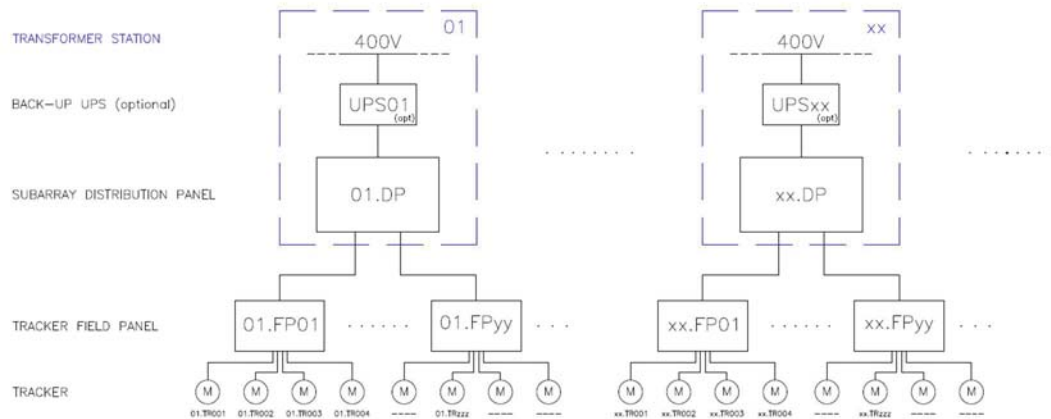


Soltigua's custom Printed Control Board (PCB)

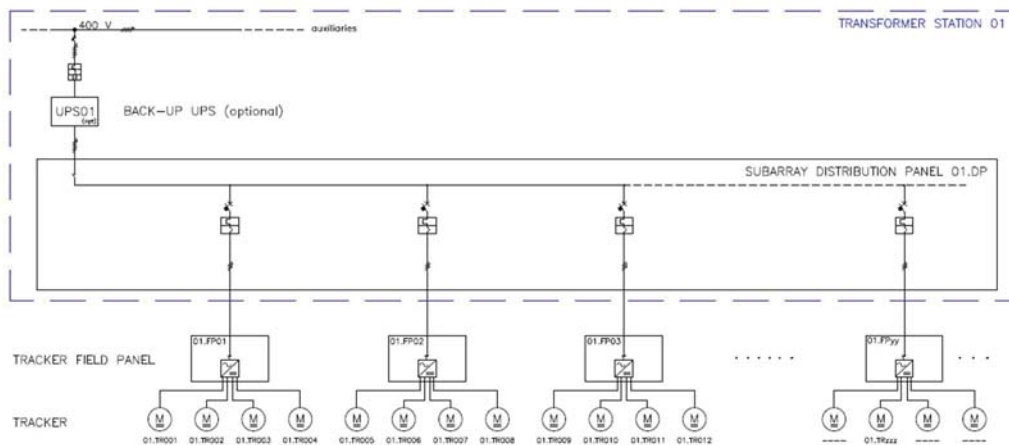
5.1 Power supply

The UPS and distribution panel DP are fed with electricity by the grid/PV plant (400 V AC 50/60 Hz), and supply the field panels FP at 230 V. Each FP supplies the tracker motors at 24V DC.

The following diagrams illustrate the typical power supply architecture, which is highly modular, flexible and scalable.



Example of general power supply architecture



Example of sub-array detailed power supply

Working conditions are as follows:

- distribution panels (DP) and optional UPS: indoor installation, 5°C ÷ 35°C;
- Field panels (FP): outdoor installation; IP 66; -10° ÷ 50°C, with max 90% humidity.

Each tracker has the following power requirements:

- Standby (between one tracking step and the following): 5 W;
- Tracking (with a wind speed of 15 km/h): 77 W.

The average tracking time is less than 1.0% of daylight hours, therefore iTracker™ control software dynamically manages the assembly of trackers in the field by operating them in a sequence of 2 groups, in order to limit peak power consumption and optimize the UPS battery usage. Moreover, at night, all

trackers can be switched off, so that power consumption is further reduced, unless it is advisable to keep them on when ambient temperature falls below 5°C.

Each sub array can include a maximum of 160 iTrackers for an equivalent power capacity of 5 MWp, for a maximum total power consumption of 22 kVA and a maximum inrush current of 45 A @400V. Typically a sub-array will include less trackers, hence will require lower values.

The maximum power consumption is only obtained if the wind blows at the maximum operational wind speed and the trackers are at their maximum working angle.

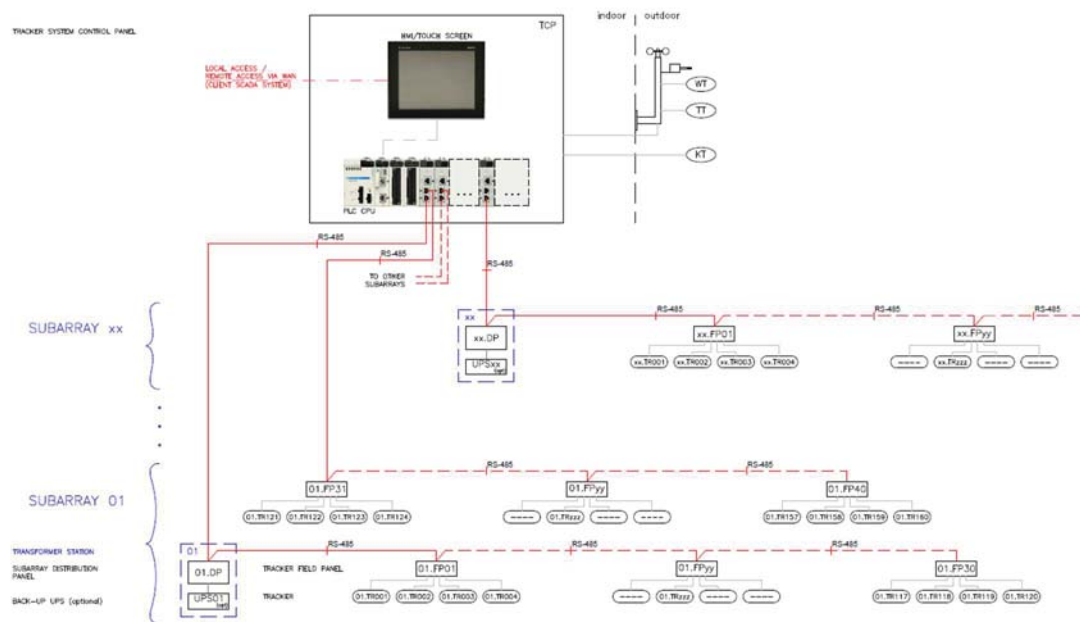
Average power consumption is 0.13 kW/MWp during daytime and 0.01 kW/MWp during nighttime.

5.2 Control and Monitoring

The central controller takes care of the automatic tracking cycle, including the backtracking function and the safety procedure in case of warnings such as high wind. The controller reads the following sensors:

- Wind speed sensor: to check the working conditions;
- Ambient temperature probe: to check for extreme operating temperatures;
- GPS receiver: to communicate with satellites for time update;
- Back-up UPS (optional): to verify its operational functionality.

The following diagram shows the typical I&C architecture.



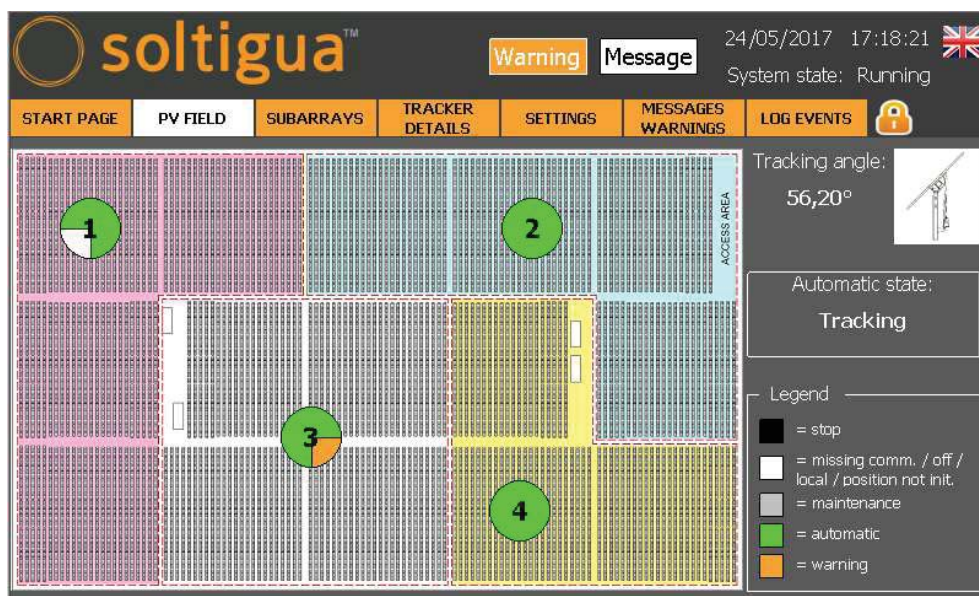
Example of typical communication architecture

Thanks to **Soltigua's SolControl supervision software**, three different interfaces can be used for checking operating data in real time and setting specific functions:

- Local touchscreen monitor on the tracker control panel;
- Locally connected pc (to customer's care);
- Remotely connected pc, via GSM or WAN, thanks to the integrated router.

SolControl specific functions include:

- Rotation to maintenance position of a sub array (for cleaning or other purposes);
- Individual rotation of single trackers to a desired position (special activities on given strings);
- Datalogging;
- Alarms log.



Soltigua's SolControl supervision software

The controller monitors and makes available operational data via Modbus TCP/IP protocol to any other monitoring system. Data are updated every second for continuous communication, whereas a given amount of historical data are stored locally for non-continuous extraction.

In addition, Soltigua can provide remote assistance and monitoring via the integrated WAN/GSM router.

For data extraction possibilities, the following parameters are available in the log file:

- For the whole PV array:
 - Date and time;
 - Sun elevation and sun azimuth;
 - Wind speed;
 - Power plant state;
 - Ideal tracking angle;
- For each sub-array:

- Global working state;
- Active warnings (e.g.: high wind);
- N° of trackers in automatic mode;
- N° of trackers in manual mode;
- N° of trackers in maintenance mode;
- N° of trackers in local alarm;
- For each tracker:
 - Tracking angle;
 - Active alarms.

6. Earthing

iTrackerTM rotating structure is connected to earth through its drive pile. In cases where the earthing requirements are not satisfied because of the ground features or because of local code requirements, more piles can be connected to the structure to reduce the resistance to earth by means of optional additional grounding braids.

Modules earthing is not included as a standard, but it can be provided, as an option, via the iTrackerTM metallic structure by means of earthing washers or similar items.



iTracker: catching all the sun

iTracker – the intelligent tracker – maximizes the output of your PV power plant, thanks to its all-around performance and Soltigua's customer-tailored solutions



Track and field: iTracker's decathlon

"The decathlon includes ten separate events and they all matter. You can't work on just one of them."

Dan O'Brien

Olympic gold medal

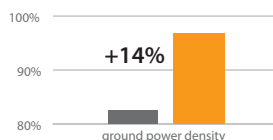
Track Horizontal single-axis trackers increase the performance of PV power plants by up to 30% with alimited increase of the investment. By following the sun throughout the day PV trackers maximise power generation. They also better match the grid demand profile, which peaks in the afternoon, and contribute to a smarter and more sustainable energy system.

Field To maximize the actual PV output in the field, trackers must deliver on several dimensions during the different phases of the PV project life: design, installation, operation and maintenance. Challenges are numerous and diversified, ranging from field configuration to need for local content, from local labour skills to weather conditions, from budgetary constraints all the way down to asset management for a long lifespan.

iTracker's decathlon Effective tracker performance requires all-around achievements and attention to detail, like a decathlete, who prepares for multiple challenges at the same time. This is iTracker's intelligence: delivering everywhere it matters!

01 Power Density

Smallest footprint for each installed PV module



- Up to 14% additional capacity for a given area
- Continuous table with no interruptions thanks to virtual axis of rotation
- Length up to 96 meters
- Single row 3D backtracking maximises annual output

02 Site Adaptability

The most flexible tracker on the market



- Optional universal joint for undulating sites avoids ground works
- North South slopes up to 15% - no East West slope limitation
- Independent row tracking enables more flexible layouts
- Alignment is possible in any direction to adapt to site constraints



03 Wind Management

Holistic approach to wind loads



- Wind tunnel tested, including dynamic analysis
- Intelligent stowing position along the array avoids wind galloping
- Soltigua's patented bearing concept includes a torsional limiter
- An embedded damping factor avoids the addition of external dampers

04 Outdoor Resistance

Ready for the harshest environment



- Linear actuator with IP 66 dynamic rating and IP69K static rating
- IP 65 electric box against moisture, dust and sand
- Broad range of working temperatures from -10°C to +50°C
- HDG metal structure and components with advanced coatings (Zn-Al-Mg)

05 Endurance & Reliability

Designed and field tested for 50-year service



- Patented balanced design reduces mechanical stress on structure and actuator
- Proprietary rugged printed control board can resist temperatures from -20° to +80°C
- Drive and bearing components tested on the field for an equivalent 50-year service
- Technical due diligence available on request

06 Advanced Design

Integrated mechanical engineering



- Tracking precision, balanced design and broad rotation range increase yield by up to 1,5%
- Engineering platform leverages Soltigua's experience in complex CSP collectors
- 3D CAD modelling enables rapid virtual prototyping and in depth analysis
- FEM (Finite Elements) analysis performed for various load cases on critical components



07 Intelligent Monitoring **Monitoring tailored to specific customer needs**



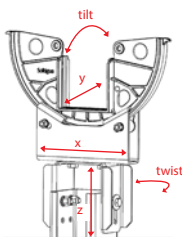
- Individual monitoring and control of each tracker
- Soltigua's cloud-based SCADA shows solar array status at a glance, in an intuitive manner
- Single tracker status can also be detected, including warnings and alerts
- Real time and historical data available

08 Minimized O&M **Minimized operating cost for the pv array**



- Simplified cleaning and vegetation management: no obstacles between rows
- Adjacent rows can face each other to allow their simultaneous cleaning
- Continuous table is already optimized for autonomous robot cleaning
- All moving parts are maintenance free, as they are sealed and self lubricated

09 Ease of installation **Fast, simple and user friendly installation**



- Highest installation tolerances on the market avoid repair work at construction site
- No specialized tool is required during installation: no welding, no drilling
- Installation manual available to partners and clients
- Installation courses in Soltigua's headquarters and on project sites

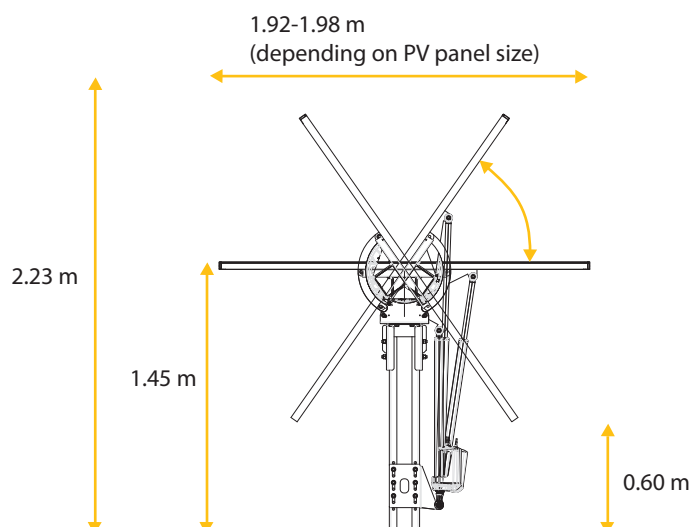
10 Certified Quality **100% compliant to state-of-the-art standards**



- CE marked according to the Machinery Directive 2006/42/UE
- Structural design compliant with Eurocodes EN 1991-1-1, EN 1991-1-3, EN 1991-1-4
- Electrical design as per EU Directives 2014/35/UE (LV) and 2014/30/UE (EMC)
- Quality system certified by TUV Sud according to ISO 9001:2015

Technical features

Tracking type	Independent single axis horizontal tracker; Any tracker alignment possible (ideally along North-South direction); Individual 3D backtracking
Tracking algorithm	Accurate astronomical formulas; tracking precision = 0.5°
Rotation range	±55°
Ground cover ratio	Freely configurable by customer (between 34% and 50%)
PV Module compatibility	Framed modules; All major brands
Module mount	1 module portrait; 2 modules landscape
Drive system	1 Independent linear actuator per tracker
Peak power per tracker	Up to 32.64 kWp per tracker (with 340Wp panels)
N° of Module per tracker	Up to 100 72-cell modules (1000 V) or 90 72-cell modules (1500 V)
PV array voltage	1000 V or 1500 V
Power supply	400 V AC (50/60 Hz) / Self powered
Communication	Private wired network / wireless with star topology
Monitoring	Local control via SCADA; Remote control available
Power consumption	≈ 600 kWh/MWp/year
Foundation type	standard: driven pile; compatible also with: cement block; ground screw
Wind resistance (Eurocodes)	In operation: up to 80 km/h in any position, depending on tracker version; Stow position: up to 200+ km/h in stow position, depending on tracker version.
Snow resistance	Up to 1'050 N/m ² ; depending on tracker version
Tracker stowing time	≤ 3 min
Installation tolerances	North South: ±45 mm; East-West: ±25 mm; Height tolerance: ±40 mm; Tilt: 8°; Twist: 15°
Ground slope	Max 15% slope in longitudinal direction (North- South); Any slope in transversal direction (East-West) [max 70% local slope for rotation clearance]
Installation method	Engineered for fast and easy assembly; no welding nor drilling required on site
Materials	HDG construction steel; Maintenance free drive components (actuator and bearings)
Certifications/Compliance	CE 2006/42/UE; Eurocodes EN1991-1-1/3/4; LV 2014/35/UE; EMC 2014/30/UE; ISO 9001-2015
Warranty	Structure: 10 years; Drive and electronics: 5 years; Warranty extension available



Dedicated global service



Project engineering - Tailored to the needs of each individual plant

- Choice of optimal trackers based on project features (PV modules, land, wind etc.)
- Detailed layout development already during proposal
- Optimization during basic engineering



Scope of supply - Flexible battery limits for goods and services

- On-site presence adapted to customer preference: from simple supervision to full turn-key
- If wished, selected structural components can be sourced locally by the client



Project management - Reliable network across 4 continents

- 100+ year of cumulative experience in project management
- Extensive network of local partners for seamless client service
- Projects successfully delivered and commissioned across 4 continents



Post sale assistance - Guaranteed support - online and onsite

- 99% availability guarantee included as sales contract standard
- Suitable stock of spare parts supplied and maintained available on site
- Remote monitoring service available upon request



Training - Supporting continuous learning during the entire life of the plant

- Dedicated courses at Soltigua's headquarters for construction partners
- On-site sessions during erection and commissioning phase
- Comprehensive manuals for detailed reference during O&M

A unique product portfolio



Soltigua is the only PV tracker supplier with a 10-year experience in engineering and manufacturing concentrating collectors for solar heat up to 320°C. By manufacturing both parabolic troughs and Fresnel collectors, Soltigua can offer the most suitable solution to any solar thermal installation.

For more information and quotes write to sales@soltigua.com



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